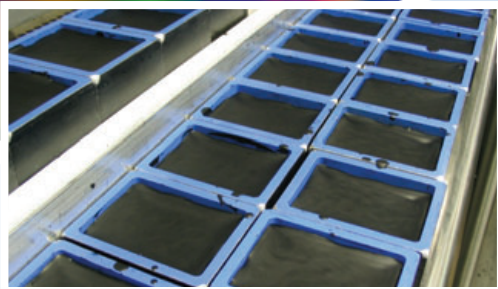




Sabre Hot Melt Ink



Hot Melt Bars Cooling in Molds Before Packaging

**Color:**

- Sabre Black

*Spectra® Sabre Hot Melt Ink product line offers high-performance, pigmented hot melt inks for use in a broad range of industrial and commercial ink jet printing applications.*

Sabre Hot Melt Inks are solid (phase change) inks for use with Spectra's drop-on-demand, Galaxy family of Hot Melt printheads.

Sabre Inks are pigmented and based on well tested wax and resin compositions. All the inks have excellent substrate independence, providing extremely high color saturation and very sharp edge definition.

Used for a variety of applications, Sabre Inks are chiefly intended for use on paper and board. The inks are not intended for applications where the print is expected to withstand mechanical abrasion.

Sabre Hot Melt Inks are compatible with:

- Spectra Galaxy PH 256/80 HM
- Spectra Galaxy PH 256/30 HM

Parameter	Sabre Hot Melt Ink
Jetting viscosity	9.5 - 11.5 cP @ 125°C [257°F]
Surface tension	28 - 30 dynes/cm
Optimal jetting temperature	125°C [257°F]
Nozzle open time	> 24 hours
Melting point	liquid at 75°C [167°F]
Color control	$\Delta E \leq 3$
Shelf life	24 Months
MSDS	full MSDS available upon request
Package size	100 gram bar

Product data presented above are for guideline purposes only. For design and engineering work using this product, please contact Dimatix Technical Support for the appropriate Product Manual containing full Product Specifications.

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